# Zambon International Quality Meeting 24/11/2010 Cadempino Switzerland

# Compliance and Regulatory Aspects of the Supply Chain

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- -System for evaluating suppliers of <u>critical</u> starting materials (7.11 7.13)
- -Suppliers evaluation (history, questionnaire, audit, samples) (Expect.)
- -Formal approval of suppliers by QU (7.12)
- -Approved suppliers list should include original manufacturer (not only the trader) (Expect.)

#### **Starting materials**

-Companies should formally define (risk analysis) criticality of starting materials and how to evaluate relative suppliers (Expect.)

- -Manufacturers of <u>critical</u> starting materials should be known (7.13)
- -Change control for changing of source of critical starting material (7.14)
- -Critical parameters (ex. impurity profile) checked on appropriate number of batches after change (Expect.)

#### **Starting materials**

-Starting materials for APIs are not subject to GDPs

but

-Systems in place to ensure appropriate transport and storage conditions (7.20)

Labels (outside the control of manufact.) (9.43 10.22)

-Name, address of manufacturer

-.....

- -Special storage conditions
- -Expiry date
- -Retest date (could be on CoA only)

**Seals** (9.46)

-Validated sealing system (Expect.)

#### **Transport**

- -Responsibility should be assigned (agreement, audit) (10.23)
- -Assessment of transport conditions (T profile, data logger etc.) (10.21)

#### Illegal practice

- -Change of labels and copy of CoA (9.43 11.44)
- -Sub-contracting certain manufacturing operations by traders:
  - -micronization
  - -sterilization (gamma, beta)

- -Approved suppliers, better the manufacturer (5.26)
- -Agreed specifications (5.26)

#### **Starting materials** (if APIs)

- -Audit of APIs suppliers (Expect.)
- -APIs suppliers licensed in their country (CH)
- -APIs from EU provided with Batch Certificate (EU/Switzerland)??

#### **Starting materials**

-Companies should formally define (risk analysis) criticality of starting materials and how to evaluate relative suppliers (Expect.)

- -Appropriate storage conditions (provided, checked, monitored (3.19)
- -Temperature mapping (representative or worst position) (Expect.)

#### **Contract manufacturing**

- -Assessment of the competence of Contract Acceptor (7.3)
- -Technical agreement (*visit* of the facilities!) (7.14)
- -Regular audits (Expect.)

#### **Contract manufacturing**

- In case of countries whose GMP system is not recognized by Switzerland, Swissmedic can perform abroad inspections
- -Finished products and/or intermediates coming from EU should be provided with a Batch Certificate (normally no inspections carried out) (EU/Switzerland)

# **Bibliography**

- · EU GMPs part I
- . EU GMPs Part II
- PIC/S Aide-Memoire "Inspection of APIs" PI-030-1
- Ordinanza Autorizzazione Medicamenti (OAM)

# Thank you for your attention

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